

Agenda

Housing Task Force Call September 14, 2011 3p.m. – 4:00 p.m. Eastern Time

NASMHPD will host a Housing Task Force Conference Call, which will take place this Wednesday, September 14, 2011, at 3pm Eastern Time.

To access the call, please dial 1-888-727-2247 and enter the following code: 5433540 #. If you have any difficulty accessing the call, please call (703) 739-9333.

When you are not speaking, please use the “MUTE” button, especially when on a cell phone, to reduce background noise on the call. Please note that if you place the call on “HOLD,” your system’s background music or message will be heard by all participants.

- **Welcome**
--Barbara Geller, Task Force Chair, Connecticut
- **Medicaid Crosswalk Project**
--Peggy Bailey, Corporation for Supportive Housing, Senior Policy Advisor
- **Update on NASMHPD Housing Policy Paper**
- **Update on 2011 NASMHPD Commissioners Meeting**
- **Housing “Brag and Steal” Project**
- **State Updates and Sharing**
- **Future Calls**
- **Wrap-up**