

# *Agenda*

***Housing Task Force Call  
May 2, 2012  
2:00p.m. – 3:00 p.m. Eastern Time***

***NASMHPD will host a Housing Task Force Conference Call, which will take place next Wednesday, May 2, 2012, at 2pm Eastern Time.***

***To access the call, please dial 1-888-727-2247 and enter the following code: 5433540 #. If you have any difficulty accessing the call, please call (703) 739-9333.***

***When you are not speaking, please press \*6 to mute (or unmute), especially when on a cell phone, to reduce background noise on the call. Please note that if you place the call on "HOLD," your system's background music or message will be heard by all participants.***

- **Welcome and Introduction of Lynn Kovich (New Jersey), New Commissioner Liaison to Task Force**  
--Barbara Geller, Task Force Co-Chair, Connecticut
- **Highlighting Key Medicaid Initiatives within the US Interagency Council on Homelessness**  
--Jennifer Ho, Deputy Executive Director, US Interagency Council on Homelessness
- **National Initiative to Allow Housing Authorities to "sponsor-base" Section 8 vouchers**  
--Jordan Press, Director of Federal Policy, Corporation for Supportive Housing
- **Housing Brag and Steal?**  
--David Miller, Project Director, NASMHPD
- **NEW Housing Task Force Web Page**  
<http://www.nasmhpd.org/HousingTaskForce.cfm>
- **State Updates and Sharing**
- **Future Calls**  
Wednesday, July 11th at 2pm ET  
Wednesday, Sept 12th at 2pm ET  
Wednesday, Dec 5th at 2pm ET
- **Wrap-up**