

Agenda

*Housing Task Force Call
March 30, 2011
2:00p.m. – 3:30 p.m. Eastern Time*

NASMHPD will host a Housing Task Force Conference Call, which will take place this Wednesday, March 30, 2011, at 2pm Eastern Time.

To access the call, please dial 1-888-727-2247 and enter the following code: 5433540 #. If you have any difficulty accessing the call, please call (703) 739-9333.

When you are not speaking, please use the “MUTE” button, especially when on a cell phone, to reduce background noise on the call. Please note that if you place the call on “HOLD,” your system’s background music or message will be heard by all participants.

- **Welcome**
--Barbara Geller, Task Force Chair, Connecticut
- **Ann O’Hara, Technical Assistance Collaborative**
 - *Section 811 Reform Presentation*
 - *Are there Housing Opportunities in Healthcare Reform?*
- **Possible National Alliance to End Homelessness (NAEH) Project**
--Brian Smith, Vermont
- **Website and Resources**
- **Future Calls**
- **Wrap-up**